

8 7 6 5 4 3 2 1

D

**SPECIFICATION CONTROL DRAWING**

C

PURCHASE MATERIAL : AISI 4140 STEEL PLATE OR SHEET  
MINIMUM ROCKWELL C = 28 Rc  
MAXIMUM ROCKWELL C = 32 Rc  
(SAME AS QT & HT)

TOLERANCES: TOLERANCES PER APPLICABLE LISTED SPECIFICATIONS



SPECIFICATION: ASTM A29, ASTM A829, ASTM A434 CLASS BC/BD,AMS 6349, AMS 6382, MIL-S-5626, MIL-S-24093 TYPE 2

PART NUMBER: MT-4140-S-[T.TTT]  
WHERE "T.TTT" = THICKNESS IN INCHES

EX. 1/2" THK = MT-4140-S-0.500

B

A

B	SEE PREVIOUS PDF FOR OLDER REV SPEC CHANGED	19-648	VM
REV.	DESCRIPTION	ECN #	BY
DESIGN	VM	<b>DART AEROSPACE LTD</b> HAWKESBURY, ONTARIO, CANADA	
DRAWN	VM		
CHECKED	VM	TOOL PART #	REV. B
MFG. APPR.	DP	MT-4140-S	SHEET 1 OF 1
APPROVED		TITLE	SCALE
		AISI 4140 STEEL PLATE OR SHEET	NTS 
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